

Initial
12/3/12

Date Received/Costing
Producation/Admin:

Location

Initials of receiver (if shipment OK) Level 12

Part Number	Description	Quantity	Ordered	Received	Returned	Short	Comments

Discrepancies

Packing Slip:	Yes <input checked="" type="checkbox"/>	No <input type="checkbox"/>	Cash <input type="checkbox"/>	Cr <input type="checkbox"/>
Invoice:				
Recipient:				
Invoice:				
Wavbill Attached:	Yes <input checked="" type="checkbox"/>	No <input type="checkbox"/>		
Release Note Attached:	Yes <input checked="" type="checkbox"/>	No <input type="checkbox"/>		
Shipment Complete:	Yes <input checked="" type="checkbox"/>	No <input type="checkbox"/>		
GCG Inspection:				
Work Order:				

Batch No: M120936 Date P/O: 16326

Date: 10/3/12

Supplier: WARMAD

Receiving Report

Purchase Order Receipt Listing

Wednesday, March 07, 2012 7:07:00 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO16325 Receipt Dates from 3/7/2012 to 3/7/2012 All Line Item Types

All Item ID/GI/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Description/ Cert Std	PO U/M/ Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
PO16325	1	VC-MAR001	Marmon/Keystone Canada Ltd.	M6061T6T0.500W.0 f	3/6/2012	3/7/2012	408.0000	\$2.15	0.0000	0	\$878.19
CAD	No	58	6061-T6 RD Tube	f	400.0000	DESI02	\$878.19	0.0000	0		
		6061-T6 RD TUBE	.500 x .058W								
		120935									
	2	M6061T6T1.000W.1 f			3/6/2012	3/7/2012	72.0000	\$3.71	0.0000	0	\$266.82
	88	6061T6 RD TUBE	f		72.0000	DESI02	\$266.82	0.0000	0		
		1.00 X .188W									
		120935									

Total Received Quantity: 480.0000
 Total Qty to Inspect (PO U/M): 0.0000
 Total Reject Quantity: 0.0000
 Total Receipt Value: \$1,145.00
 Total Balance Due Quantity: 0.0000

No substitution or deviation without
consent.
Certificate of Conformity or Material
conforms.

PO Total: \$1,329.20

PO Total:

Special Inst: AS ABOVE

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Customers ::

No. of Bds/Pieces

2 / 0

Total Weight

80

SHIPI VIA	SHIP TO:	SALLESPERSON	F.O.B.	BOUCHERVILLE	G. Dblude	YOUR ORDER NO.	TEST OVERLAND #222212
ordered	Description	Number	Quantity	Pieces	Shipped	Back ordered	
01	ALUMINUM MLS TUBE ATS .500 .058 D6061	34	408/FT	34	408/FT		Cust. Part#: M6061T6.500W.058 Part# Number: 7608.20.00.90
02	ALUMINUM HOLLOW BAR-B-241 ABH 1.000 .188 .624 E6061	3	72/FT	3	72/FT		Cust. Part#: M6061T6.000W.188 Part# Number: 7608.20.00.90
							HT#.....: 50924061 HT#.....: P00013711 HT#.....: 50924061 HT#.....: P00013711

PAGE ..: 1
Order #: 1113589
Date ..: 03/05/2012

PACKING SLIP

ACIERS SPECIALISÉS

Marmon/Keystone Canada Inc.

290 Chemin du Tremblay
Boucherville Québec CAN J4B 5X9
TEL: 514/527-9153
FAX: 450/641-4357

HAWKESBURY ON CAN K6A 1K7

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

DART AEROSPACE LTD
1270 ABERDEEN STREET

SHIPPED TO:



Page 1 of 2

Kaiser Order Number: 606551
 Plant Serial: 00022759
 Line Item: 003

Miscellaneous Notes

MANUFACTURED IN USA (CHANDLER, AZ) MELTED IN USA

NO Weld Repair. Mercury Free.
 COMPLIES TO DFR 252.225-7001 and DFR 252.225-7014
 WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, and WW-T-700/3F,
 CANCLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/7B,
 THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INACTIVE OR
 WE TAKE EXCEPTION TO PARA. 5.2.1., PER AMS-4082P, WAS NOT OILED.
 AMS-4082P ASTM-B210-04 WW-T-700/6F
 OD: 0.500"; Wall: 0.058"; Round 6

Applicable Requirements:

LIMITS	S4	Fe	Cu	Mn	Mg	Cz	Zn	Ti	Pb	Bi	Zr	Ba	Tot
MaxIMUM	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	N/A	N/A	N/A	0.05	0.15
MinIMUM	0.40	0.40	0.00	0.15	0.00	0.80	0.04	0.00	N/A	N/A	N/A	0.00	0.00

Chemical Composition (wt%), Aluminum Remainder

REFERENCE	DASH#	SAMPLE#	UTS (ksi)	VTS (ksi)	ELONG%	HARDNESS	CONDCT.	BEND
F00013711	0002	1	45.9	42.4	13.0	N/A	N/A	N/A
*	F00013711	0002	1	45.3	41.8	13.5	N/A	N/A

Actual Physical Properties

KAISER ORDER NUMBER: LINE ITEM:	61-17107-3	CUSTOMER PART NUMBER:	AT/5.058/734	PRODUCT DESCRIPTION:	Seamless Tube/Pipe	KASERLOT NUMBER:	01/04/2012	SHIP DATE:	SHIPPING:	QUANTITY:	WEIGHT SHIPPED:	WEIGHT:	TEMPER:
						6006551	003		602261	586,000 PCS	668,000 LB	668,000 FT	12.000 FT
						F00013711	0002		6061	01/04/2012	003	003	T6
						MARMON/KEYSTONE CORP	10700 MARMON DR		W/L NUMBER:	QANTITY:	WEIGHT SHIPPED:	WEIGHT:	TEMPER:
						SPRING VALLEY, IL 61362 USA	BOLINGBRook, IL 60440 USA		W/L NUMBER:	QANTITY:	WEIGHT SHIPPED:	WEIGHT:	TEMPER:

CERTIFIED TEST REPORT
 http://Online.KaiserAluminum.com

KAI SER
ALUMINUM
FABRICATED PRODUCTS

Plant Serial: 00022759
Kaiser Order Number: 606551
Line Item: 003

Page 2 of 2

Q.C. REVIEWED

Alex Yeh, Quality & Technology Manager
Kaiser Aluminum Fabricated Products, LLC ("Kaiser") hereby certifies that metal shipped under this order has been inspected and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on the general terms of sale. Test reports are on file subject to examination.

CERTIFICATION

KAISEER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

KAISEER ALUMINUM
FABRICATED PRODUCTS
ALUMINUM

CERTIFIED TEST REPORT
<http://Omega.KaiserAluminum.com>

KAISER
ALUMINUM
FABRICATED PRODUCTS

CERTIFIED TEST REPORT
http://Certs.KaiserAluminum.com

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
1420 S. COIL PLUS DR UNIT 100
PLAINFIELD, IL 60544

KAISER ORDER NUMBER:	LINE ITEM:	SPRIT-360058	PRODUCT DESCRIPTION:	CUSTOMER PART NUMBER:	CUSTOMER PO NUMBER:
61-64500-1		1.000 OD X 0.188 WALL ESR			
9076794	001	SPRIT-3601	KAISER LOT NUMBER:	ALLOY	SHIP DATE:
4523.000 LB	334.000 PCS	965191	DIA/MATERIALS:	WEIGHT:	SHIP TO:
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:	TEMPER:	LENGTH:	MARMON-KEYSTONE CORP
4523.000 LB	334.000 PCS	965191	6061	16511	10700 MARMON DR MARION-KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440-3060 USA SPRING VALLEY, IL 61362 USA

REFERENCE DASH# SAMPLE# UTS (ksi) YTS (ksi) Elong in 2 Hardness Conduct. END

Chemical Composition (wt%), Aluminum Remainder

LIMITS	S1	S2	C1	C2	Mn	Mg	Cx	Zn	Ti	Pb	Ba	Zr	Total
Maximum	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.30	0.15	0.15	0.8	0.04	0.04	0.15	NA	NA	NA	0.05	0.15

Applicable Requirements:

ASTM-B241-10-STENCILLED ASTM-B221-10 ASME-SB241 1998 SEC II AMS-QQ-A-200/8 TYPE I
ASTM-B345-02 UNS#96061 ASME SB-221 1998 SEC II (T6511 also conforms to T6-note 1
applicable to other tempers) ALSO conforms to EN 10204 3.1

Miscellaneous Notes

MANUFACTURED IN USA () MELTED IN USA

CERTIFICATION

O.C. REVIEWED

Plant Serial: 00335457
Kaiser Order Number: 9076794
Tom G. Small, Jr., QA Manager
Page 1 of 1
Line Item: 001
Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.
Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.
described and tested and found in conformance with applicable specifications forming a part of the
specification set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on
Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been